



ITEM NO.	DESCRIPTION	QTY	UNIT	MATERIAL
1	SHAFT	1	STL	
2	SOX SET SCR CONE POINT	1	STL	
3	2 SOX SET SCR CONE POINT	1	STL	
4	1 KNOB	1	STL	
5	1 SHAFT	1	STL	
6	1 HANDLE	1	WELDMENT	
7	1 GUIDE	1	STL	
8	1 PIN	1	STL	
9	1 NUT	1	STL	

- NOTES:
- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8" HIGH FIGURES. IF FOLLOWING THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER. (VENDOR NAME OR TRADEMARK)
  - BLACK OXIDE PER AMS 2485 ITEMS 1, 4, 5, 6, 7 & 8
  - BREAK SHARP EDGES .020 UO5

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EACH ITEM PURCHASED SEPARATELY MUST BE IDENTIFIED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER. IF AVAILABLE, ATTACH THE.

UNLESS OTHERWISE SPECIFIED:  
TOL. ON DIMENSIONS: .010  
TOL. ON 3 PLACE DECIMALS: .002  
TOL. ON 4 PLACE DECIMALS: .0005  
MATERIAL: SEE ITEM  
HEAT TREAT AND FINISH: SEE ITEM  
SURFACE TREAT: NOTED

UNLESS OTHERWISE SPECIFIED:  
TOL. ON DIMENSIONS: .010  
TOL. ON 3 PLACE DECIMALS: .002  
TOL. ON 4 PLACE DECIMALS: .0005  
MATERIAL: SEE ITEM  
HEAT TREAT AND FINISH: SEE ITEM  
SURFACE TREAT: NOTED

DRAWING PRACTICE		GENERAL SPECIFICATIONS	
SURFACE TEXTURE		SPEC. SUMMARY	
SCREW THREADS		TITLE: PRESS-POWER TURBINE ROTATING SEAL AND BEARING	
MODEL: 1010-1020		SCALE: 1/1005	
DATE: 1/1/05		SHEET: 1	